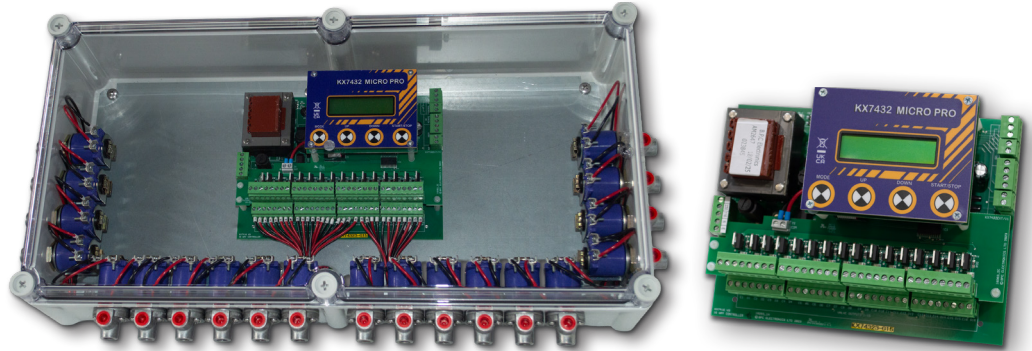


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System Overview

The **KX** range is designed to serve reverse jet dust extraction systems and formulated specifically to address their needs.

The **KX74323 Valve Controller** is a fully self-contained solution to multi-valve control, incorporating differential pressure sensing. This unit offers the latest in Micro-processor technology in a compact enclosure, affording unparalleled levels of user friendliness, system flexibility and tamper-proof operation.

The **KX74323 Valve Controller** takes care of system control. Using just four push buttons and the high resolution LCD Display, all aspects of system operation can easily be programmed for optimum performance. The **KX74323** is offered as a naked PCB assembly or housed in a robust IP65 rated plastic enclosure - as a reverse jet.

Features

Advanced Micro-Processor Control

- ◊ Operating at over a million instructions per second, the onboard micro-processor provides ease of use and a level of control which was virtually impossible with old plc or Cmos systems.

Onboard EPROM Memory

- ◊ This feature ensures that system settings are retained during power failure or whilst power is turned off.

Easy To Use 4 Button Control

- MODE: Move forward through options
- UP: Increases values selected by mode
- DOWN: Decreases values selected by mode
- START/STOP: Run or halt the system

High Resolution LCD Display

- ◊ Easily view and adjust system setup.
- ◊ Displays pressure readings in real-time.
- ◊ Monitor system status.

Built-in Differential Pressure Sensor

- ◊ The KX74323 has its own internal differential pressure sensor which allows the unit to clean only when needed. This also dispenses with the need for additional external devices.

Real-Time System Monitoring

- ◊ Whilst the system is running, Differential Pressure (DP) and system status can be monitored in real-time. Differential pressure is displayed constantly whenever the Controller is running along with the number of the current valve to be fired during the cleaning sequence. One quick glance at the display will tell the operator the current state of the system and the current position in the cleaning cycle

Built-in Output Amplifiers & Power Supply

- ◊ The unit has its own internal power supply. Power output to solenoid valves is provided directly from the Controller using the internal power amplifiers.

High/Low Pressure Alarms

- ◊ The KX74323 has two relay outputs. These are activated when the differential pressure in the system reaches the user defined settings for a high alarm or low alarm situation.
- ◊ The relay outputs may be used to trigger any amount of external events and allow the system malfunction to be handled immediately and effectively. The dual relay system means that high and low pressure events may be handled differently and trigger a separate chain of events to warn of, and handle the situation.
- ◊ The units LCD display will carry a warning message if high or low pressure alarm levels are reached.

Features - Continued

Separate Cleaning Cycle For System Fan Stop

- ◇ A separately programmable cleaning cycle is provided for optimum filter performance. This operates whilst the main system fan is not running and can be preset for a number of cycles. It can also be disabled by setting the number of cycles to 0.

4-20 Milliamp Output

- ◇ The unit features a 4-20mA output which may be used to send pressure information to other devices or system controllers. This feature enables the KX74323 to communicate with any device that will accept this type of input and allow integration into virtually any application.

Remote Control

- ◇ The KX74323 has the facility for remote start/stop of the cleaning cycles. It can be remotely started or stopped via the 24V, DIG or DC remote terminals. The unit is arranged so that pulsing will start as soon as an open circuit is established across 24V and DIG or the 24Vdc signal is removed from 24V, 0V (DC Remote). If the controller is in DP sensor mode, the remote start/stop facility still functions in conjunction with the Differential Pressure (DP).

Technical Specifications KX74323-G10

Controller	Part Number KX74323-G10
Input Supply	24VDC \pm 10%
Input Fuse	F3 Axial 2 Amp (T) Time Lag.
Input Connections	5 Way 1.5mm 10 Amp side entry plug and socket insulated terminal block which is marked: 0V, 24VDC.
Mains Failure	In the event of mains failure, the unit will operate to specification as soon as the voltage level comes within the above limits.
Output Voltage	24V DC, regulation as input.
Output Load Per Outlet	36W continuous, 44W pulsed into solenoid valves.
I/O Connections	1.5mm 10 Amp side entry plug and socket insulated terminal block which is marked: 4-20 - 0V, OUT <i>Alarms</i> - marked: USER - RL1, RL2 <i>Control Inputs</i> - marked: CONTROL I/P - DIG, FAN, 24V <i>DC Remote</i> - marked: DC REMOTE - 24V, 0V <i>Valve Outputs</i> - marked: VALVE OUTPUTS 1-32.
DP Pressure Connections	2 x 5mm (outside diameter) pneumatic compression connectors suitable to accept nylon hose.
Startup Sequence	The unit is arranged so that it will always start at output 1.
Pressure Scale	0-700mm WG.
Construction	Solid state micro-processor components mounted onto a double-sided fibreglass PCB with component mask.
Indication	Valve numbers 1-32 will be displayed as each output is energised in sequence
Ambient Temperature At Board Surface	0 to +45°C Storage Temperature: 0 to +60°C
Vibration Spec	No Greater than BEAMA Group 2.
Conducting Materials	Standard PCBs can be supplied with their surfaces coated with a layer of Parylene C, a material that is to MOD standard 59-47/4, and MIL-1-460C. This treatment reduces the risk of damage through moisture.
Micro-Pro Sequencer	Polycarbonate box with clear lid. Size: 360 x 200 x 150mm (E3)

The manufacturer reserves the right to change product design and specifications at any time and without prior notice

Important Information

Please do not site this controller in close proximity to Frequency inverters or Electrostatic switching devices and treat all cabling as you would for data applications.

KX74323 Up To 32-way Valve Controller

Technical Specifications KX74323-G15

Controller	Part Number KX74323-G15
Input Supply	115-230V +10% -15% @ 50/60Hz.
Input Fuse	Fuse 1: 1 Amp 230V HBC 20mm
Valve Output Fuse	Fuse 2: 2 Amp 24V (T) Time Lag.
Input Connections	5 Way 1.5mm 10 Amp side entry plug and socket insulated terminal block which is marked: 230, 115, NEUT.
Mains Failure	In the event of mains failure, the unit will operate to specification as soon as the voltage level comes within the above limits.
Output Voltage	24V DC, regulation as input.
Output Load Per Outlet	36W continuous, 44W pulsed into solenoid valves.
I/O Connections	1.5mm 10 Amp side entry plug and socket insulated terminal block which is marked: 4-20 - 0V, OUT <i>Alarms</i> - marked: USER - RL1, RL2 <i>Control Inputs</i> - marked: CONTROL I/P - DIG, FAN, 24V <i>DC Remote</i> - marked: DC REMOTE - 24V, 0V <i>Valve Outputs</i> - marked: VALVE OUTPUTS 1-32.
DP Pressure Connections	2 x 5mm (outside diameter) pneumatic compression connectors suitable to accept nylon hose.
Startup Sequence	The unit is arranged so that it will always start at output 1.
Pressure Scale	0-700mm WG.
Construction	Solid state micro-processor components mounted onto a double-sided fibreglass PCB with component mask.
Indication	Valve numbers 1-32 will be displayed as each output is energised in sequence
Ambient Temperature At Board Surface	0 to +45°C Storage Temperature: 0 to +60°C
Vibration Spec	No Greater than BEAMA Group 2.

KX74323 Up To 32-way Valve Controller

Technical Specifications KX74323-G15 - Continued

Conducting Materials	Standard PCBs can be supplied with their surfaces coated with a layer of Parylene C, a material that is to MOD standard 59-47/4, and MIL-1-460C. This treatment reduces the risk of damage through moisture.
Micro-Pro Sequencer	Polycarbonate box with clear lid. Size: 360 x 200 x 150mm (E3)

The manufacturer reserves the right to change product design and specifications at any time and without prior notice

Important Information

Please do not site this controller in close proximity to Frequency inverters or Electrostatic switching devices and treat all cabling as you would for data applications.

KX74323 Up To 32-way Valve Controller

Technical Specifications KX74323-G4

Controller	Part Number KX74323-G4
Input Supply	115-230V +10% -15% @ 50/60Hz.
Input Fuse	Fuse 1: 1 Amp 230V HBC 20mm
Valve Output Fuse	Fuse 2: 1 Amp 110V HBC 20mm
Input Connections	5 Way 1.5mm 10 Amp side entry plug and socket insulated terminal block which is marked: 230, 115, NEUT.
Mains Failure	In the event of mains failure, the unit will operate to specification as soon as the voltage level comes within the above limits.
Output Voltage	110Vac
Output Load Per Outlet	36W continuous, 44W pulsed into solenoid valves.
I/O Connections	1.5mm 10 Amp side entry plug and socket insulated terminal block which is marked: 4-20 - 0V, OUT <i>Alarms</i> - marked: USER - RL1, RL2 <i>Control Inputs</i> - marked: CONTROL I/P - DIG, FAN, 24V <i>DC Remote</i> - marked: DC REMOTE - 24V, 0V <i>Valve Outputs</i> - marked: VALVE OUTPUTS 1-32.
DP Pressure Connections	2 x 5mm (outside diameter) pneumatic compression connectors suitable to accept nylon hose.
Startup Sequence	The unit is arranged so that it will always start at output 1.
Pressure Scale	0-700mm WG.
Construction	Solid state micro-processor components mounted onto a double-sided fibreglass PCB with component mask.
Indication	Valve numbers 1-32 will be displayed as each output is energised in sequence
Ambient Temperature At Board Surface	0 to +45°C Storage Temperature: 0 to +60°C
Vibration Spec	No Greater than BEAMA Group 2.

Technical Specifications KX74323-G4 - Continued

Conducting Materials	Standard PCBs can be supplied with their surfaces coated with a layer of Parylene C, a material that is to MOD standard 59-47/4, and MIL-1-460C. This treatment reduces the risk of damage through moisture.
Micro-Pro Sequencer	Polycarbonate box with clear lid. Size: 360 x 200 x 150mm (E3)

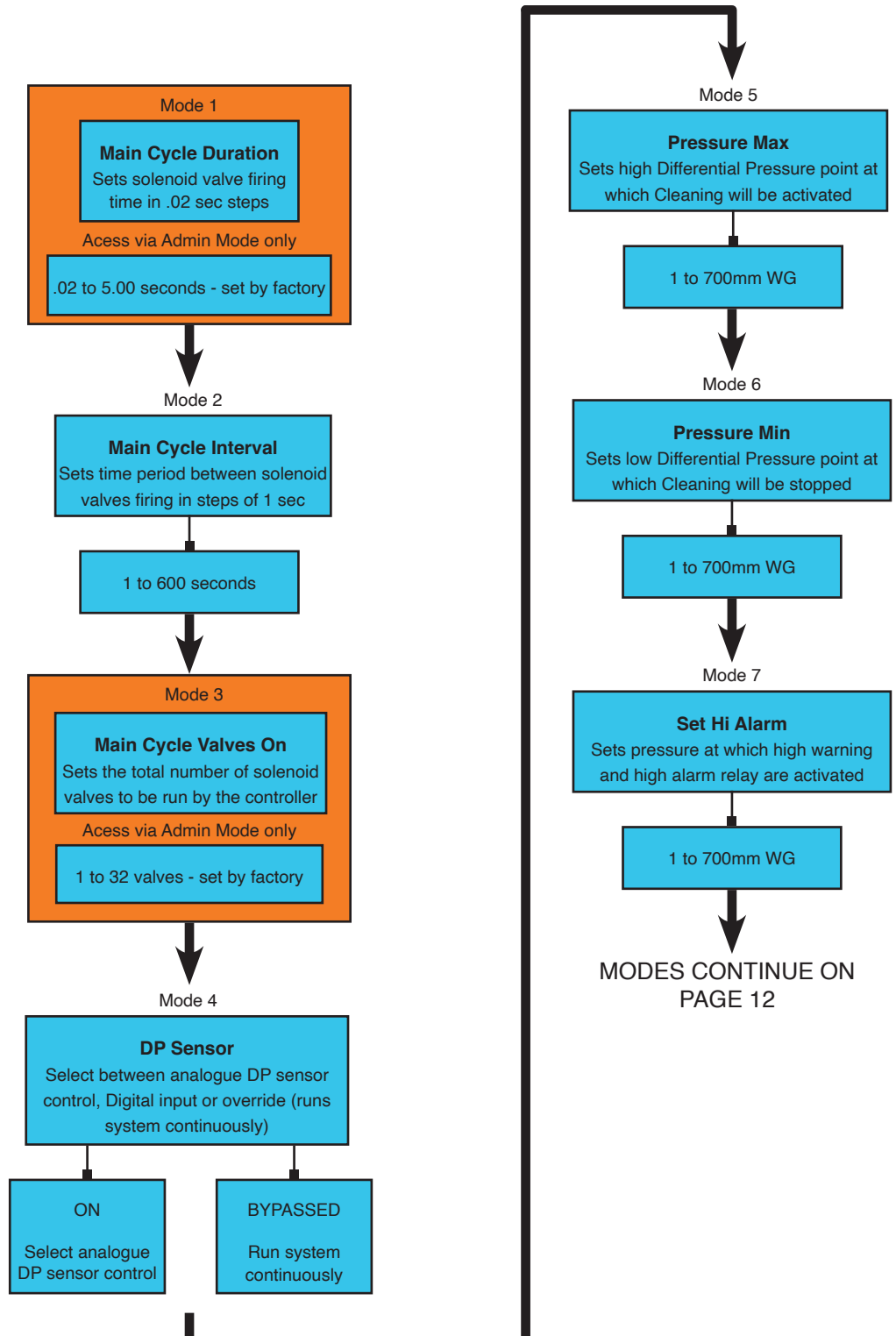
The manufacturer reserves the right to change product design and specifications at any time and without prior notice

Important Information

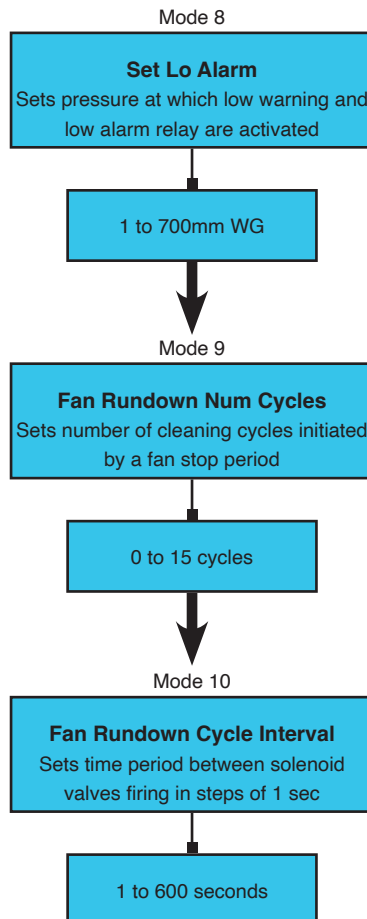
Please do not site this controller in close proximity to Frequency inverters or Electrostatic switching devices and treat all cabling as you would for data applications.

Programmable Features

The following is a flow chart of the programmable settings available on the KX74323 Valve Controller. The options available in each mode are explained in an easy to follow format.

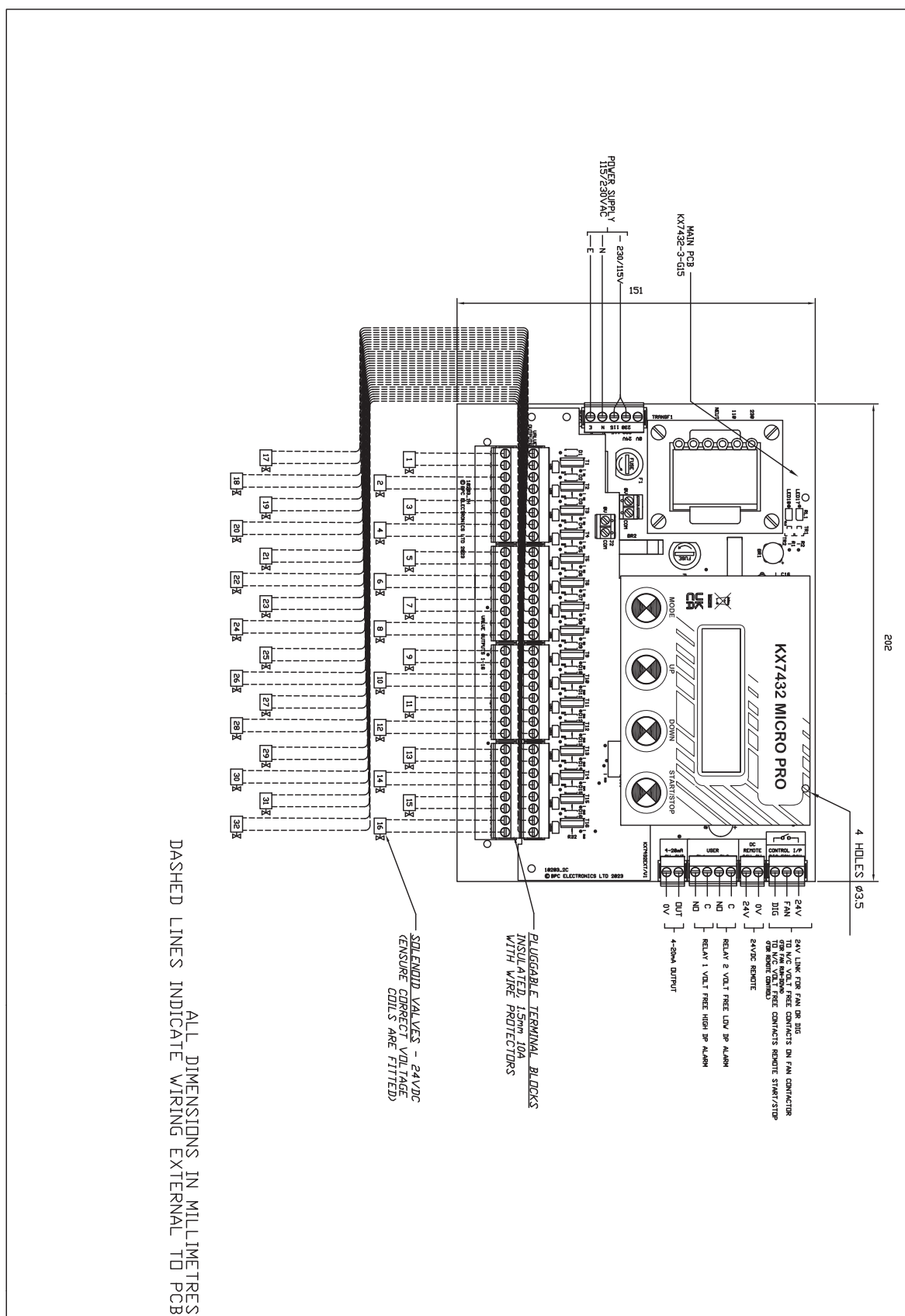


Programmable Features - Continued



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KX74323-G15 Wiring Diagram



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ALL DIMENSIONS IN MILLIMETRES
DASHED LINES INDICATE WIRING EXTERNAL TO PCB

KX74323 - As A Sequence Controller



KX74323 Up To 32-way Valve Controller

KX74323 - As A Reverse Jet Station

